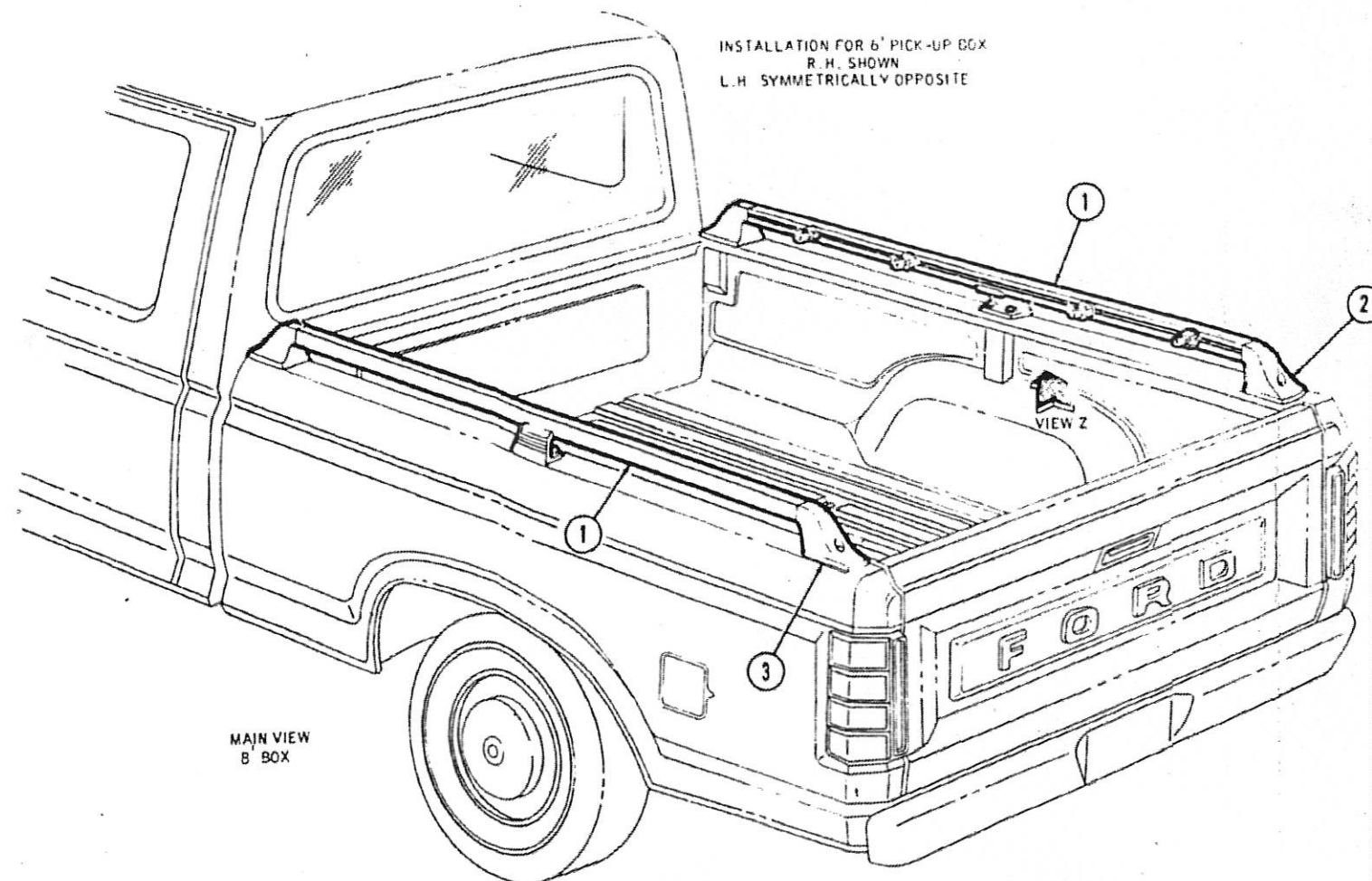


INSTALLATION FOR 6' PICK-UP BOX
R.H. SHOWN
L.H. SYMMETRICALLY OPPOSITE



MAIN VIEW
B' BOX

ITEM	BASIC NO.	REQD.	PART NAME
1	9932222	2	RAIL - BODY SIDE TOP R.H. & L.H.
2	9932240	2	SUPPORT - BODY SIDE TOP RAIL END R.H.
3	9932241	2	SUPPORT - BODY SIDE TOP RAIL END L.H.
4	99643A00	2	TAG ASSY. - LOAD RESTRAINER INSTRUCTIONS
5	9932224	2	SUPPORT - BODY SIDE TOP RAIL CTR.
6		8	SCREW - #10 - 24 x .44 PAN HD.
7	99643A02	8	NUT - LOAD RESTRAINER RETAINER
8	99643A04	8	SPACER - LOAD RESTRAINER RETAINER
9	99642A98	8	RETAINER - LOAD RESTRAINER
10	9932246	4	PLATE - BODY SIDE TOP RAIL SUPPORT
11	9932242	2	PAD - BODY SIDE TOP RAIL END R.H.
12	9932242	2	PAD - BODY SIDE TOP RAIL END L.H.
13	9932244	2	PAD - BODY SIDE TOP RAIL CTR
13A	9932242	2	PAD - BODY SIDE TOP RAIL CTR
14		4	SCREW - 5, 16-18x1-1/2 OVAL HD. C.R. (STAINLESS STEEL)
15		4	NUT & WASHER ASSY. 1/4-20
16		4	SCREW - 1/4-20 x .88 PAN HD. C.R. (STAINLESS STEEL)
17	9932252	4	RETAINER - BODY SIDE TOP RAIL SUPPORT PLATE

INSTALLATION INSTRUCTIONS

1. ASSEMBLE NUTS (7), SPACERS (8), RETAINERS (9), AND SUPPORTS (2), (3), & (5) TO RAIL (1) USING SCREWS (6).
2. PLACE PADS (11), (12), (13) AND PLATES (10) IN STAKE POCKETS.
3. PLACE RAIL ASSY. ON PADS AND TIGHTEN (LIGHTLY) SCREWS (14).
4. USE CENTER SUPPORT AND RAIL ASSY. AS TEMPLATE TO LOCATE HOLES FOR CENTER SUPPORT.
5. REMOVE RAIL ASSY. AND DRILL .31 DIA. HOLES 2 REQD. PER SIDE.
6. RE-ASSEMBLE RAIL ASSY. TO THE BOX AND TIGHTEN SCREW (14) TO 8.5-11 LB. FT.
7. TIGHTEN SCREW (16), NUT & WASHER ASSY. (15) TO 4-5 LB. FT.
8. REPEAT FOR OPPOSITE SIDE TO COMPLETE INSTALLATION.

CAUTION: USE NYLON TIE-DOWNS TO ATTACH LIGHT LOADS ONLY, NOT TO EXCEED 30 LBS. FORE & AFT PULL PER EYELET. (SEE DECAL).



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DEARBORN, MICHIGAN

1980 TRUCK F-100 & F-250 STYLESIDE PICKUP

IS-4871

SHEET 1 OF 1

INSTALLATION — KIT — RAIL
BODYSIDE TOP 6' STYLESIDE PICKUP BOX